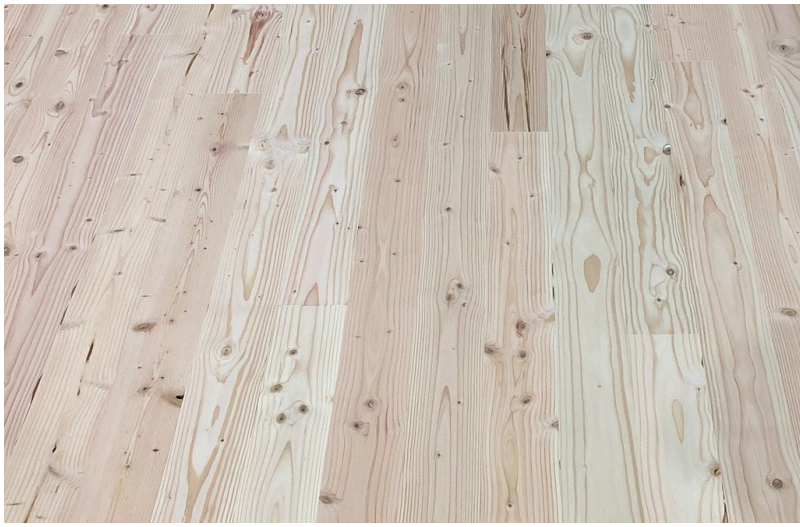
SMARTLAM™
NORTH AMERICA

FINISH COMPARISON

	INDUSTRIAL VISUAL GRADE (IND)	ARCHITECTURAL VISUAL GRADE (ARC)
Knots	Allowed	Max 2” Face Knot, Cluster knots not allowed
Knot Holes	Allowed	Max 1¼”
Wane	Allowed	Not Allowed
Shake	Allowed ⅓ length	Allowed >1’ of surface
Splits	Allowed	Not Allowed
Decay	Allowed	Not Allowed
Stain	Allowed	Not Allowed
Quality of Finish	No Specifications	Minor Faults
Epoxy Finish	None	Filled Knots
Surface Finished	None	Industrial sanded and hand sanded touch ups
Coating	KP-12 Visual Both Faces Flood Coat Visual - SOP	KP-12 Visual Both Faces Flood Coat Visual - SOP

INDUSTRIAL

ARCHITECTURAL