

**SmartLam Cross-Laminated Timber**  
**SmartLam, LLC**

**PR-L319**

Revised September 28, 2020

Products: SmartLam Cross-Laminated Timber  
SmartLam, LLC, 610 3<sup>rd</sup> Street West, Columbia Falls, MT 59912  
(406) 892-2241  
[www.smartlam.com](http://www.smartlam.com)

1. Basis of the product report:
  - 2018 and 2015 International Building Code (IBC): Section 2303.1.4 Structural glued cross-laminated timber
  - 2012 IBC: Section 104.11 Alternative materials
  - 2018 and 2015 International Residential Code (IRC): Sections R502.1.6, R602.1.6, and R802.1.6 Cross-laminated timber
  - 2012 IRC: Section R104.11 Alternative materials
  - ANSI/APA PRG 320-2019 Performance Rated Cross-Laminated Timber
  - ANSI/APA PRG 320-2017, PRG 320-2012, and PRG 320-2011 Performance Rated Cross-Laminated Timber, recognized in the 2018 IBC and IRC, 2015 IRC, and 2015 IBC, respectively
  - APA Reports T2016P-34, T2016P-36, T2017P-16A, T2019P-45, T2019P-68, T2020P-13, and T2020P-36, and other qualification data
2. Product description:

SmartLam cross-laminated timber (CLT) is manufactured with Spruce-pine-fir (SPF), Spruce-pine-fir south (SPF-S), Hem-fir (HF), or Douglas fir-Larch (DF) lumber in accordance with custom layups approved by APA through product qualification and/or mathematical models using principles of engineering mechanics in accordance with ANSI/APA PRG 320. Allowable design properties for lumber laminations used in SmartLam CLT are provided in Table 1. The outermost SPF, SPF-S, or HF lamination may be replaced by DF lumber with design properties that are equal to or greater than the corresponding SPF, SPF-S, or HF lamination. SmartLam CLT can be used in floor, roof, and wall applications, and is manufactured with nominal widths of 12 to 120 inches, thicknesses of 4 1/8 to 12 3/8 inches, and lengths up to 52 feet.
3. Design properties:

SmartLam CLT shall be designed with the design capacities provided in Tables 2 and 3, or with the allowable load table provided by the CLT manufacturer if approved by the engineer of record ([www.smartlam.com/design-guide-form/](http://www.smartlam.com/design-guide-form/)). Note that the unbalanced layups listed in Table 3 can be only used in wall and simple span applications and the compression side must be stamped with the word "TOP", which shall be installed on the compression (top) side of the simple-span bending member. Other applications shall be reviewed with the manufacturer. The design adjustment factors, such as load duration, creep, moisture, and temperature factors, etc., shall be based on the 2018 National Design Specification for Wood Construction (NDS) and approved by the engineer of record. The lateral resistance of SmartLam CLT, when used as shearwalls or diaphragms, depends on the panel-to-panel connection and anchorage designs, and shall be consulted with the CLT manufacturer and approved by the engineer of record.
4. Product installation:

SmartLam CLT shall be installed in accordance with the recommendations provided by the manufacturer ([www.smartlam.com](http://www.smartlam.com)) and the engineering drawing approved by the engineer of record. Permissible details shall be in accordance with the engineering drawing.

5. Fire-rated assemblies:  
Procedures specified in Chapter 16 of the 2018 NDS shall be permitted for use in designing SmartLam CLT for a fire exposure up to 2 hours. SmartLam CLT has been tested in accordance ASTM E119 with hose stream for a fire exposure up to 2 hours. Contact SmartLam for such fire design information ([www.smartlam.com](http://www.smartlam.com)).
6. Limitations:
  - a) SmartLam CLT shall be designed in accordance with principles of mechanics using the design properties specified in this report or provided by the manufacturer.
  - b) SmartLam CLT products shall be limited to dry service conditions where the average equilibrium moisture content of solid-sawn lumber is less than 16 percent.
  - c) Design properties for SmartLam CLT, when used as beams or lintels with loads applied parallel to the face-bond gluelines, are beyond the scope of this report.
  - d) Unbalanced SmartLam CLT layups shall be limited to wall and simple span applications and shall be installed with the "TOP" mark on the compression (top) side of the simple-span bending member. Other applications shall be reviewed with the manufacturer.
  - e) SmartLam CLT shall be manufactured in accordance with the custom layups specified in this report and documented in the SmartLam in-plant manufacturing standard approved by APA.
  - f) SmartLam CLT is produced at the SmartLam, LLC, Columbia Falls, Montana facilities under a quality assurance program audited by APA.
  - g) This report is subject to re-examination in one year.
7. Identification:  
SmartLam CLT described in this report is identified by a label bearing the manufacturer's name (SmartLam) and/or trademark, the APA assigned plant number (1131), the product standard (ANSI/APA PRG 320), the APA logo, the CLT grade, the report number PR-L319, and a means of identifying the date of manufacture.

Table 1. ASD Reference Design Values<sup>(a)</sup> for Lumber Laminations Used in SmartLam CLT (for Use in the U.S.)

CLT Grade	Laminations Used in Major Strength Direction							Laminations Used in Minor Strength Direction						
	Grade & Species	F <sub>b</sub> (psi)	E (10 <sup>6</sup> psi)	F <sub>t</sub> (psi)	F <sub>c</sub> (psi)	F <sub>v</sub> (psi)	F <sub>s</sub> (psi)	Grade & Species	F <sub>b</sub> (psi)	E (10 <sup>6</sup> psi)	F <sub>t</sub> (psi)	F <sub>c</sub> (psi)	F <sub>v</sub> (psi)	F <sub>s</sub> (psi)
V1M2	No. 2 DF	900	1.6	575	1,350	180	60	No. 2 DF	900	1.6	575	1,350	180	60
V2M5	No. 1/No. 2 SPF	875	1.4	450	1,150	135	45	No. 1/No. 2 SPF	875	1.4	450	1,150	135	45
V4M1	No. 2 SPF-S <sup>(b)</sup>	775	1.1	350	1,000	135	45	No. 2 SPF-S <sup>(b)</sup>	775	1.1	350	1,000	135	45
V5M1	No. 2 HF	850	1.3	525	1,300	150	50	No. 2 HF	850	1.3	525	1,300	150	50
V5M2	SS HF	1,400	1.6	925	1,500	150	50	SS HF	1,400	1.6	925	1,500	150	50

For SI: 1 psi = 0.006895 MPa

<sup>(a)</sup> Tabulated values are allowable design values and not permitted to be increased for the lumber flat use or size factor in accordance with the NDS. The design values shall be used in conjunction with the section properties analytically derived using the equations outlined in the ANSI/APA PRG 320 based on the actual layup used in manufacturing the CLT panel (see Tables 2 and 3).

<sup>(b)</sup> No. 2 or higher grade HF is permitted to replace No. 2 SPF-S in this CLT grade.

Table 2. ASD Reference Design Values<sup>(a)</sup> for SmartLam **Balanced** CLT Listed in Table 1 (for Use in the U.S.)

CLT Grade <sup>(b)</sup>	Layup ID <sup>(c)</sup>	Thick-ness, t <sub>p</sub> (in.)	Lamination Thickness (in.) in CLT Layup								Major Strength Direction				Minor Strength Direction							
			=	⊥	=	⊥	=	⊥	=	⊥	=	(F <sub>b</sub> S) <sub>eff,f,0</sub> (lb-ft/ft)	(E) <sub>eff,f,0</sub> (10 <sup>6</sup> lbf-in. <sup>2</sup> /ft)	(GA) <sub>eff,f,0</sub> (10 <sup>6</sup> lbf/ft)	V <sub>s,0</sub> (lbf/ft)	(F <sub>b</sub> S) <sub>eff,f,90</sub> (lb-ft/ft)	(E) <sub>eff,f,90</sub> (10 <sup>6</sup> lbf-in. <sup>2</sup> /ft)	(GA) <sub>eff,f,90</sub> (10 <sup>6</sup> lbf/ft)	V <sub>s,90</sub> (lbf/ft)			
V1M2	3-alt	4 1/8	1 3/8	1 3/8	1 3/8										2,090	108	0.60	1,980	285	4.2	0.60	660
	4-maxx	5 1/2	1 3/8	1 3/8 x 2	1 3/8										3,400	234	0.71	2,650	1,130	33	1.2	1,320
	5-alt	6 7/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8								4,825	415	1.2	3,300	2,460	108	1.2	1,980
	5-maxx	6 7/8	1 3/8 x 2	1 3/8	1 3/8 x 2										5,975	516	1.2	3,300	285	4.2	0.71	660
	6-maxx	8 1/4	1 3/8 x 2	1 3/8 x 2	1 3/8 x 2										8,375	866	1.2	3,950	1,130	33	1.2	1,320
	7-alt	9 5/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8					8,525	1,029	1.8	4,625	5,675	415	1.8	3,300
	7-maxx	9 5/8	1 3/8 x 2	1 3/8	1 3/8	1 3/8	1 3/8 x 2								10,950	1,322	1.8	4,625	2,460	108	1.3	1,980
	8-maxx	11	1 3/8 x 2	1 3/8	1 3/8 x 2	1 3/8	1 3/8 x 2								13,800	1,904	2.5	5,275	4,000	234	1.4	2,650
	9-alt	12 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8			13,200	2,051	2.4	5,950	10,025	1,029	2.4	4,625
9-maxx	12 3/8	1 3/8 x 2	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8 x 2					16,950	2,634	2.4	5,950	5,675	415	1.9	3,300	

Table 2. ASD Reference Design Values<sup>(a)</sup> for SmartLam **Balanced** CLT Listed in Table 1 (for Use in the U.S.) (continued)

CLT Grade <sup>(b)</sup>	Layup ID <sup>(c)</sup>	Thick-ness, $t_p$ (in.)	Lamination Thickness (in.) in CLT Layup									Major Strength Direction				Minor Strength Direction				
			=	⊥	=	⊥	=	⊥	=	⊥	=	$(F_bS)_{eff,t,0}$ (lb-ft/ft)	$(EI)_{eff,t,0}$ (10 <sup>6</sup> lb-ft-in. <sup>2</sup> /ft)	$(GA)_{eff,t,0}$ (10 <sup>6</sup> lb/ft)	$V_{s,0}$ (lb/ft)	$(F_bS)_{eff,t,90}$ (lb-ft/ft)	$(EI)_{eff,t,90}$ (10 <sup>6</sup> lb-ft-in. <sup>2</sup> /ft)	$(GA)_{eff,t,90}$ (10 <sup>6</sup> lb/ft)	$V_{s,90}$ (lb/ft)	
V2M5 <sup>(d)</sup>	3-alt	4 1/8	1 3/8	1 3/8	1 3/8								2,030	95	0.52	1,490	275	3.6	0.52	495
	4-maxx	5 1/2	1 3/8	1 3/8 x 2	1 3/8								3,300	205	0.62	1,980	1,100	29	1.1	990
	5-alt	6 7/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8						4,675	363	1.1	2,480	2,390	95	1.1	1,490
	5-maxx	6 7/8	1 3/8 x 2	1 3/8	1 3/8 x 2								5,825	451	1.1	2,480	275	3.6	0.62	495
	6-maxx	8 1/4	1 3/8 x 2	1 3/8 x 2	1 3/8 x 2								8,125	758	1.1	2,975	1,100	29	1.1	990
	7-alt	9 5/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8				8,275	900	1.6	3,475	5,500	363	1.6	2,480
	7-maxx	9 5/8	1 3/8 x 2	1 3/8	1 3/8	1 3/8	1 3/8 x 2						10,650	1,157	1.6	3,475	2,390	95	1.1	1,490
	8-maxx	11	1 3/8 x 2	1 3/8	1 3/8 x 2	1 3/8	1 3/8 x 2						13,425	1,666	2.2	3,950	3,875	205	1.2	1,980
	9-alt	12 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8		12,850	1,795	2.1	4,450	9,750	900	2.1	3,475
	9-maxx	12 3/8	1 3/8 x 2	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8 x 2			16,500	2,305	2.1	4,450	5,500	363	1.6	2,480
V4M1 <sup>(d)</sup>	3-alt	4 1/8	1 3/8	1 3/8	1 3/8								1,800	74	0.41	1,490	245	2.9	0.41	495
	4-maxx	5 1/2	1 3/8	1 3/8 x 2	1 3/8								2,925	161	0.49	1,980	975	23	0.85	990
	5-alt	6 7/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8						4,150	286	0.83	2,480	2,120	74	0.83	1,490
	5-maxx	6 7/8	1 3/8 x 2	1 3/8	1 3/8 x 2								5,150	355	0.85	2,480	245	2.9	0.49	495
	6-maxx	8 1/4	1 3/8 x 2	1 3/8 x 2	1 3/8 x 2								7,200	596	0.83	2,975	975	23	0.83	990
	7-alt	9 5/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8				7,325	707	1.2	3,475	4,875	286	1.2	2,480
	7-maxx	9 5/8	1 3/8 x 2	1 3/8	1 3/8	1 3/8	1 3/8 x 2						9,425	909	1.2	3,475	2,120	74	0.89	1,490
	8-maxx	11	1 3/8 x 2	1 3/8	1 3/8 x 2	1 3/8	1 3/8 x 2						11,875	1,309	1.7	3,950	3,425	161	0.97	1,980
	9-alt	12 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8		11,375	1,410	1.7	4,450	8,625	707	1.7	3,475
	9-maxx	12 3/8	1 3/8 x 2	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8 x 2			14,600	1,811	1.6	4,450	4,875	286	1.3	2,480

Table 2. ASD Reference Design Values<sup>(a)</sup> for SmartLam **Balanced** CLT Listed in Table 1 (for Use in the U.S.) (continued)

CLT Grade <sup>(b)</sup>	Layup ID <sup>(c)</sup>	Thick-ness, $t_p$ (in.)	Lamination Thickness (in.) in CLT Layup									Major Strength Direction				Minor Strength Direction			
			=	⊥	=	⊥	=	⊥	=	⊥	=	$(F_bS)_{eff,t,0}$ (lbf-ft/ft)	$(EI)_{eff,t,0}$ (10 <sup>6</sup> lbf-in. <sup>2</sup> /ft)	$(GA)_{eff,t,0}$ (10 <sup>6</sup> lbf/ft)	$V_{s,0}$ (lbf/ft)	$(F_bS)_{eff,t,90}$ (lbf-ft/ft)	$(EI)_{eff,t,90}$ (10 <sup>6</sup> lbf-in. <sup>2</sup> /ft)	$(GA)_{eff,t,90}$ (10 <sup>6</sup> lbf/ft)	$V_{s,90}$ (lbf/ft)
V5M1 <sup>(d)</sup>	3-alt	4 1/8	1 3/8	1 3/8	1 3/8							1,980	88	0.49	1,650	270	3.4	0.49	550
	4-maxx	5 1/2	1 3/8	1 3/8 x 2	1 3/8							3,200	190	0.57	2,200	1,070	27	1.0	1,100
	5-alt	6 7/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8					4,550	337	0.98	2,750	2,320	88	0.98	1,650
	5-maxx	6 7/8	1 3/8 x 2	1 3/8	1 3/8 x 2							5,650	419	1.0	2,750	270	3.4	0.57	550
	6-maxx	8 1/4	1 3/8 x 2	1 3/8 x 2	1 3/8 x 2							7,900	704	0.98	3,300	1,070	27	0.98	1,100
	7-alt	9 5/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8			8,050	836	1.5	3,850	5,350	337	1.5	2,750
	7-maxx	9 5/8	1 3/8 x 2	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8 x 2				10,350	1,074	1.5	3,850	2,320	88	1.0	1,650
V5M2 <sup>(d)</sup>	3-alt	4 1/8	1 3/8	1 3/8	1 3/8							3,250	108	0.60	1,650	440	4.2	0.60	550
	4-maxx	5 1/2	1 3/8	1 3/8 x 2	1 3/8							5,275	234	0.71	2,200	1,760	33	1.2	1,100
	5-alt	6 7/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8					7,500	415	1.2	2,750	3,825	108	1.2	1,650
	5-maxx	6 7/8	1 3/8 x 2	1 3/8	1 3/8 x 2							9,300	516	1.2	2,750	440	4.2	0.71	550
	6-maxx	8 1/4	1 3/8 x 2	1 3/8 x 2	1 3/8 x 2							13,025	866	1.2	3,300	1,760	33	1.2	1,100
	7-alt	9 5/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8			13,250	1,029	1.8	3,850	8,800	415	1.8	2,750
	7-maxx	9 5/8	1 3/8 x 2	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8 x 2				17,025	1,322	1.8	3,850	3,825	108	1.3	1,650

For SI: 1 in. = 25.4 mm; 1 ft = 304.8 mm; 1 lbf = 4.448N

- <sup>(a)</sup> Tabulated values are allowable design values and not permitted to be increased for the lumber flat use or size factor in accordance with the NDS.
- <sup>(b)</sup> The CLT layups were developed based on ANSI/APA PRG 320, as permitted by the standard.
- <sup>(c)</sup> The layup designation refers to the number of layers and the layup series (alt or maxx).
- <sup>(d)</sup> The outermost laminations shall be permitted to be replaced by Douglas Fir-Larch lumber with design properties equal to or greater than that of the laminations specified for the layup.

Table 3. ASD Reference Design Values<sup>(a)</sup> for SmartLam **Unbalanced** CLT<sup>(b)</sup> Listed in Table 1 (for Use in the U.S.)

CLT Grade <sup>(c)</sup>	Layup ID <sup>(d)</sup>	Thick-ness, $t_p$ (in.)	Lamination Thickness (in.) in CLT Layup									Major Strength Direction				Minor Strength Direction			
			=	⊥	=	⊥	=	⊥	=	⊥	=	$(F_bS)_0^{eff.}$ (lbf-ft/ft)	$(EI)_{eff.0}$ (10 <sup>6</sup> lbf-in. <sup>2</sup> /ft)	$(GA)_{eff.0}$ (10 <sup>6</sup> lbf/ft)	$V_{s,0}$ (lbf/ft)	$(F_bS)_{eff.90}$ (lbf-ft/ft)	$(EI)_{eff.90}$ (10 <sup>6</sup> lbf-in. <sup>2</sup> /ft)	$(GA)_{eff.90}$ (10 <sup>6</sup> lbf/ft)	$V_{s,90}$ (lbf/ft)
V1M2	4-alt	5 1/2	1 3/8	1 3/8	1 3/8	1 3/8						2,090	108	0.60	1,980	285	4.2	0.60	660
	6-alt	8 1/4	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8				4,825	415	1.2	3,300	2,460	108	1.2	1,980
	8-alt	11	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8		8,525	1,029	1.8	4,625	5,675	415	1.8	3,300
V2M5 <sup>(e)</sup>	4-alt	5 1/2	1 3/8	1 3/8	1 3/8	1 3/8						2,030	95	0.52	1,490	275	3.6	0.52	495
	6-alt	8 1/4	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8				4,675	363	1.1	2,480	2,390	95	1.1	1,490
	8-alt	11	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8		8,275	900	1.6	3,475	5,500	363	1.6	2,480
V4M1 <sup>(e)</sup>	4-alt	5 1/2	1 3/8	1 3/8	1 3/8	1 3/8						1,800	74	0.41	1,490	245	2.9	0.41	495
	6-alt	8 1/4	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8				4,150	286	0.83	2,480	2,120	74	0.83	1,490
	8-alt	11	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8		7,325	707	1.2	3,475	4,875	286	1.2	2,480
V5M1 <sup>(e)</sup>	4-alt	5 1/2	1 3/8	1 3/8	1 3/8	1 3/8						1,980	88	0.49	1,650	270	3.4	0.49	550
	6-alt	8 1/4	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8				4,550	337	0.98	2,750	2,320	88	0.98	1,650
	8-alt	11	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8		8,050	836	1.5	3,850	5,350	337	1.5	2,750
V5M2 <sup>(e)</sup>	4-alt	5 1/2	1 3/8	1 3/8	1 3/8	1 3/8						3,250	108	0.60	1,650	440	4.2	0.60	550
	6-alt	8 1/4	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8				7,500	415	1.2	2,750	3,825	108	1.2	1,650
	8-alt	11	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8		13,250	1,029	1.8	3,850	8,800	415	1.8	2,750

For SI: 1 in. = 25.4 mm; 1 ft = 304.8 mm; 1 lbf = 4.448N

- (a) Tabulated values are allowable design values and not permitted to be increased for the lumber flat use or size factor in accordance with the NDS. Tabulated values ignore the contribution of the outermost compression layer.
- (b) Unbalanced CLT layups can be only used in wall and simple span applications. The compression side must be stamped with the word “TOP”, which shall be installed on the compression (top) side of the simple-span bending member.
- (c) The CLT layups were developed based on ANSI/APA PRG 320, as permitted by the standard.
- (d) The layup designation refers to the number of layers and the layup series (alt).
- (e) The outermost laminations shall be permitted to be replaced by Douglas Fir-Larch lumber with design properties equal to or greater than that of the laminations specified for the layup.

*APA – The Engineered Wood Association* is an approved national standards developer accredited by American National Standards Institute (ANSI). APA publishes ANSI standards and Voluntary Product Standards for wood structural panels and engineered wood products. APA is an accredited certification body under ISO/IEC 17065 by Standards Council of Canada (SCC), an accredited inspection agency under ISO/IEC 17020 by International Code Council (ICC) International Accreditation Service (IAS), and an accredited testing organization under ISO/IEC 17025 by IAS. APA is also an approved Product Certification Agency, Testing Laboratory, Quality Assurance Entity, and Validation Entity by the State of Florida, and an approved testing laboratory by City of Los Angeles.

**APA – THE ENGINEERED WOOD ASSOCIATION  
HEADQUARTERS**

7011 So. 19<sup>th</sup> St. ▪ Tacoma, Washington 98466  
Phone: (253) 565-6600 ▪ Fax: (253) 565-7265 ▪ Internet Address: [www.apawood.org](http://www.apawood.org)

**PRODUCT SUPPORT HELP DESK**  
(253) 620-7400 ▪ *E-mail Address:* [help@apawood.org](mailto:help@apawood.org)

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